



Mahogany Bend Mailbox Refurbishing Guidelines

Adopted January 14, 2020

Mailbox Paint Formula

The following formulas may be used to re-paint Mahogany Bend's mailboxes:

TWO PART EPOXY: "From PPG Paint store # 9184 North Naples , 2403 Trade Center Way STE 1 Note this is the vendor that Lykins Signtek uses for paint."

Preferred: HOWEVER PREFERABLY ONLY USED BY A PROFESSIONAL PAINTING CONTRACTOR

The following formula has been developed using a color-match program using the Door from one of the NEW mailboxes from Lykins Signtek:

PRODUCT: 95-8000/01 " OIL BASE PRODUCT"

Color Name: Green

Color – Custom Match – for Wyndemere HOA

PAINT	PPG Pitthane ULTRA	SOLVENT FOR CLEANUP
FORMULA: HB-6Y	Comp B	Startex - XYLENE
HC-1Y+2	Comp B	FLAMABLE & POISON
HD – 10Y + 30	Comp B	VAPOR HARMFUL
HW-40	95-819/04 00338156	CAUSTIC IN EYES AND ON SKIN
Paint Mix Ratio 3	TO 1	[1 TO 4 HOUR SELF LIVE AFTER MIXING]

NOTE: All metal surfaces need to be PAINTED WITH A PRIMER PRIOR TO APPLYING THIS PAINT

WATER BASED PAINT FORMULAS THAT MATCH OUR MAILBOXES: "From PPG Paint store # 9184 North Naples, 2403 Trade Center Way STE 1 Note this is the vendor that Lykins Signtek uses for paint."

CUSTOMER – WYNDEMERE "WHOA"

PPG HIGH PERFORMANCE COATINGS
PITT-TECH GLOSS DEEP RUSTIC
90-377/01 00337998
GREEN MAILBOX MATCH
1 COMPONTNE ACRYLIC

PRODUCT 90-374 LINE PITT-TECH I/E DTM IND H/G E JAM
 BASE 90-377 DEEP RUSTIC [1 GALLON] [.92 gallons]
 BX 3Y + 39
 DX 5Y + 12
 WX 12



RECOMMENDED PRIMER FOR ABOVE PAINT

PPG PITT-TECH PLUS
 4020 PR
 DTM Primer White
 4020-1000/01 00407001

WATER BASED PAINT FORMULAS THAT MATCH OUR MAILBOXES: Sherwin-Williams Paint Store,
 3960 Tamiami Trail N, Naples, FL 34103 [239-262-5058]

Customer Wyndemere WHOA \$58/Gallon

INT/EXTERIOR ARCHITECTURAL
 EMERALD TRIM ENAMEL URETHANE
GLOSS IFC 8000SF

MAILBOX MATCH [To a new Lykens Signtek mailbox] CUSTOM MANUAL MATCH

CCEXCOLORANT	OZ	32	64	128
B1-Black	6	15	-	-
L1-Blue	6	45	-	-
Y3-Deep Gold	-	43		
ONE GALLON	ULTRADEEP			
K39T00754	650994858			

Flag

A red, metal flag that is “cast aluminum” is the new standard for Mahogany Bend Association. The new flag may be purchased directly from:

Lykins-Signtek at 5935 Taylor Rd, Naples, FL, 239-594-8494

Design and Location of Lettering on Face of Mailbox

Resident’s last name should be lettered in gold using Times New Roman (Bold) as font. Lettering should be 1 ½” in height and 1” to 1 ½” in width depending on the length of the last name. The maximum length of lettering should be 11” and centered on both sides of the mailbox if single or one side if double. Longer names or two names may suggest smaller lettering or one name above the other. Lettering is available from **George at Accent Signs at 239-643-6766.**



Design and Location of Numbering on Mailbox

The house address should be centered on top of the mailbox. The number should be a height of 1 ½" in height. Numbering is available from **George at Accent Signs at 239-643-6766**.

Straightening

Mailboxes should be secured in concrete at 90 degrees.

Replacement option:

A new mailbox may be purchased and installed from:

Lykins-Signtek, 5935 Taylor Road, Naples, 239-594-8494

Mahogany Bend Mailbox type to order from Lykins-Signtek is: Wyndemere W104Box, Color: Bonita Bay (a dark green paint with a gloss finish).

Conditions that warrant refurbishment:

Mailbox is tilted/slanted, faded paint, broken components, visible corrosion, lettering is discolored or out of specification.